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B<sup>2</sup> 9. (Amended) The prosthesis of claim 53 wherein the crystalline ceramic substructure has a Contrast Ratio value less than about 0.6.

10. (Amended) The prosthesis of claim 53 wherein the crystalline ceramic substructure has a Contrast Ratio value less than about 0.5.

B<sup>3</sup> 12. (Amended) The prosthesis of claim 53 wherein the crystalline ceramic substructure has a flexural strength greater than about 350MPa.

13. (Amended) The prosthesis of claim 53 wherein the crystalline ceramic substructure has a flexural strength greater than about 500MPa.

B<sup>4</sup> 15. (Amended) The prosthesis of claim 53 wherein the crystalline ceramic substructure comprises less than about 2 wt% glass.

20. (Amended) A method for making a dental prosthesis comprising the steps of:

- B<sup>5</sup>
- a) providing a dental mill blank comprising crystalline ceramic having a Contrast Ratio value less than about 0.7; and
  - b) carving the mill blank into a desired shape in less than about 3 hours.

21. (Amended) The method of claim 20 wherein the ceramic has a Contrast Ratio value less than about 0.6.

22. (Amended) The method of claim 20 wherein the ceramic has a Contrast Ratio value less than about 0.5.

B<sup>6</sup> 41. (Amended) The prosthesis of claim 53 wherein the crystalline ceramic substructure is a single crystal.

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42. (Amended) The prosthesis of claim 53 wherein the crystalline ceramic substructure is polycrystalline.

43. (Amended) The prosthesis of claim 53 wherein the crystalline ceramic substructure is single-phase crystalline.

44. (Amended) The prosthesis of claim 53 wherein the crystalline ceramic substructure is multi-phase crystalline.

45. (Amended) The prosthesis of claim 53 wherein the crystalline ceramic substructure is selected from the group consisting of aluminum oxide, magnesium-aluminum spinel, zirconium oxide, yttrium aluminum garnet, zirconium silicate, yttrium oxide and mullite.

B4 46. (Amended) The prosthesis of claim 53 wherein the crystalline ceramic substructure has a flexural strength greater than about 250MPa.

47. (Amended) The prosthesis of claim 53 wherein the crystalline ceramic substructure comprises less than about 5wt% glass.

48. (Amended) The prosthesis of claim 53 wherein the crystalline ceramic substructure is essentially free of oxynitride.

B7 50. (Amended) The prosthesis of claim 53 wherein the crystalline ceramic substructure is nanocrystalline.

Please add new claims 53 to 55 as follows:

B8 53. (New) A dental prosthesis comprising;

(a) a crystalline ceramic substructure having a Contrast Ratio value of less than about 0.7; and